



## Product Bulletin No. C-22

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*Wrabacon, Inc.* designs and manufactures a wide variety of quality and innovative custom product handling systems. These include Product Feeders, Pick and Place Systems, Product Merging, Product Dividers, Product Stackers and Destackers, Semi-Automatic Case Erectors, Product Accumulators, Container Denesting, Tray Stackers, and Conveyors. In addition, we offer complete system integration and custom equipment design tailored to meet specific needs.

### 4 to 1 Product Merge System



This custom 4 to 1 product merge system accepts both bags and wrapped trays of food product at rates of up to 80 ppm.

Both bags and trays arrive with a somewhat random pitch. The system aligns the four rows of product, then releases them in sequence on to the merge belt where they are then merged into a single lane using vertical side belts.

This system is ideal for a variety of products at low to medium rates.

Wrabacon manufactures a range of merge systems including high speed Servo Merges.