



**Equipment Specifications** - General Duty with stainless steel bed  
**Controls:** (1) Main panel with Allen Bradley CompactLogix plc, Allen Bradley Power Flex 4M variable speed drive, Automation Direct C More 6" color HMI, Ewon cosy 131 industrial gateway, Emergency stop button on main panel and (1) located along the conveyor (location to be determined), Ethernet communication, terminal blocks, fuses, main disconnect, etc.  
**Electrics:** 208 VAC, Three Phase, NEMA 12, control voltage - 24VAC  
**Construction:** Heavy duty painted steel frame with +/- 2" footpads, conveyor bed to be stainless steel  
**Side Guides:** Fixed  
**Belt Type:** Polyurethane timing belt  
**Belt Speed:** Variable - base speed to be determined  
**Motor/Reducer:** SEW Eurodrive gearmotor  
**Dimensions:** See Drawing  
**Valves:** Mac  
**Cylinders:** PHD, TRD or Bimba  
**Sensors:** Allen Bradley/Keyence  
**Product Rate:** 120 products per minute

**APPROVAL SIGNATURE:** \_\_\_\_\_

**DATE:** \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ±1/64  
 ANGULAR: ± 0° 15'  
 TWO PLACE DECIMAL XX ±.01  
 THREE PLACE DECIMAL XXX ±.005

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DRAWN BY ZCM	DATE 9/25/18	TITLE:			
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