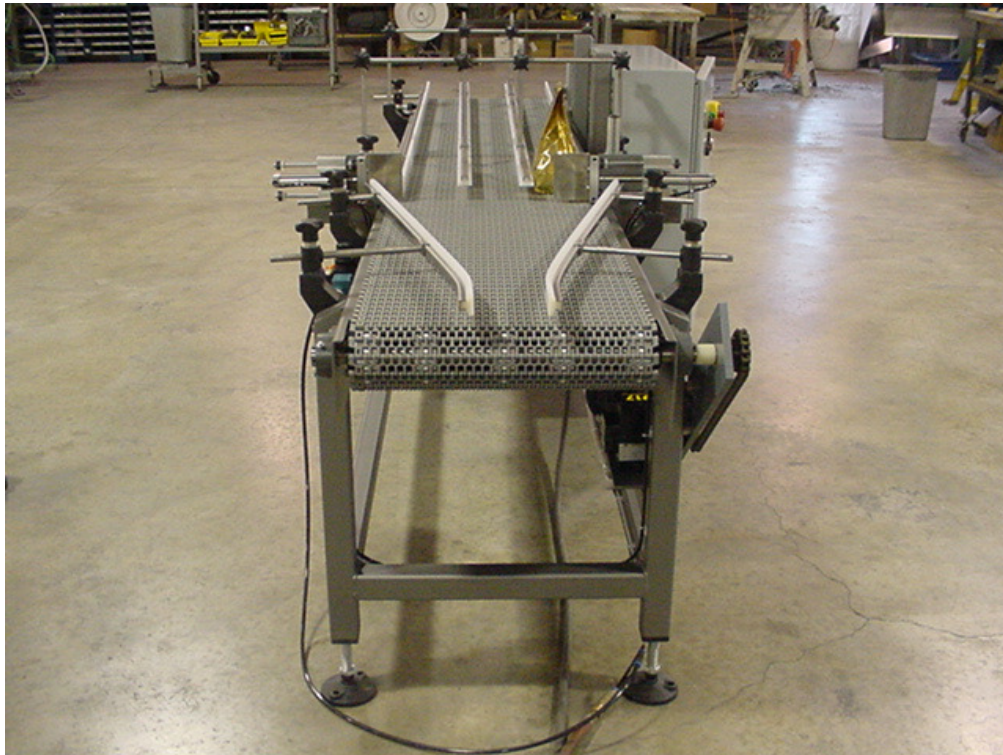


## PRODUCT BULLETIN

*Wrabacon, Inc.* designs and manufactures a wide variety of quality and innovative custom product handling systems. These include Product Feeders, Pick and Place Systems, Product Merging, Product Dividers, Product Stackers and Destackers, Semi-Automatic Case Erectors, Product Accumulators, Container Handling, Tray Stackers, and Conveyors.

### 2 to 1 Pneumatic Gate Merge



**Wrabacon custom designed this 2-1 gate and release merge to merge stand up pouches of premium chocolate. The system was designed to merge pouches at the rate of 50 pouches per lane. The Allen Bradley PLC was programmed to provide the system the ability to merge several different size pouches. This merge was integrated into the customers' new pouch filling line.**